

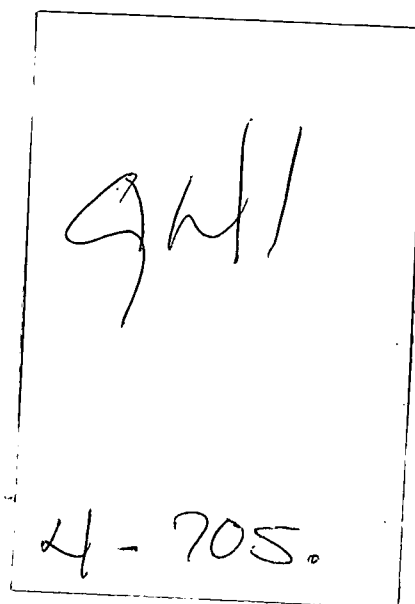
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DOE PUBLIC WORKSHOP

SILO 3 PATH FORWARD

JULY 29, 1997

ALPHA BUILDING



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MR. STEGNER: My name is Gary Stegner and I work for the Department of Energy at Fernald and I want to thank you all for being here tonight. Tonight is Phase 3 of what we think may be a 3 part process but again it depends on what we do. We are talking about the pathforward for Silo 3 and as you can see by the agenda Terry Hagen will be our first presenter. We'll have a change of pace and then Jim Saric from the U.S. EPA will speak to us about the recently completed resolution, recently complete dispute resolution immediately after Terry's presentation. As usual as has been the case recently we have a court reporter here tonight transcribing the proceedings so if you could all speak one at a time and speak clearly and give your name the first time you speak, that would help things a lot. We will have a transcript probably in a couple of weeks, it will go to the PEIC which has recently moved to the Delta meeting and if you want a copy of the proceedings, please contact them and they can see to it that you get a copy. We have a fairly large crowd here tonight but because we only have two primary representatives, I think it would be appropriate if a question pops in mind during the presentation, feel free to go ahead and don't hold

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1 your questions until the end. Go ahead and ask your  
2 questions, it's a fairly informal manner. So, I'm  
3 sure I'm not forgetting anything, I want to remind  
4 everybody if you have not signed in, please do so so  
5 we can make sure that you're on the mailing list to  
6 get any kinds of publications or mailings or  
7 information that might be onsite or other internal  
8 matters. So, let me right now turn it over to Terry  
9 Hagen.

10 MS. HAGEN: In a couple of minutes, Jim  
11 is going to get up and talk about some of the element  
12 of the dispute resolution of the OU4. One of the  
13 things he's going to talk about is the requirement  
14 that we have to turn in a draft explanation of  
15 significant difference which is going to propose a  
16 pathforward treatment in Silo 3. As far as objectives  
17 are concerned tonight basically what we want to do is  
18 propose to you what we are planning to put in that  
19 draft document right now for a pretty obvious reason,  
20 (1) to make sure that we are not in left field and  
21 that that is there are any major revisions that we  
22 need to do for our thinking, that we get that taken  
23 care of before we start the review process of that  
24 document with EPA. (2) Presuming we are not in left  
25 field, as you recall whenever we go through a review

1 process and finalize and when I say finalize, come to  
2 an agreement on the wording of that document for EPA,  
3 it's going to come in before you all in draft form for  
4 a public comment and I think the second objective is  
5 to let us see where we are planning on going far  
6 enough in advance so we can decide any other  
7 information that needs a data base that are going to  
8 be prepared for that review. Finally, we want to,  
9 when the time is right, move forward on getting a  
10 draft RF via in front, not only to you but the  
11 surrounding community and likewise with the objective,  
12 make sure seem to be on track where we are heading  
13 right now in putting that together.

14 To step back, the whole need for an ESD is  
15 kind of based on a position or an assumption that we  
16 are not going to vitrify the content of Silo 3. We  
17 talked about this last time in our second meeting and  
18 just to kind of in summary, what I want to go through  
19 quickly again why and then move on. The reason really  
20 is that we have significant concerns about our  
21 abilities to successfully implement the vitrification  
22 for Silo 3 and that is driven by several factors but  
23 the main one is the high sulfate content. As you may  
24 recall our experience with the vitrification pilot  
25 plant as well as the experience with the vitrification

1 industry, but also in \_\_\_\_\_. Our  
2 suggestion would be that to have successful  
3 vitrification you have sulphate content in the order  
4 of 1% by weight. Our sulphate content in Silo 3 are  
5 on the order of 17% and that is causing a problem to  
6 the extent we think it will be extremely difficult to  
7 manage or implement vitrification. Beyond that, if  
8 you look at our rough order of magnitude, cost  
9 estimate for vitrification compared to what we think  
10 are some potentially viable alternatives that we are  
11 focusing on, it looks like the cost of vitrification,  
12 partially due to I guess a significant issues in  
13 trying to address the sulphates are going to be quite  
14 a bit higher in cost associated with these  
15 alternatives. The last time, as you recall we asked  
16 the independent review team to come in and look where  
17 we were at as well as the Army corp of Engineers,  
18 value engineering effort to assess whether those costs  
19 appear to be reasonable based on the information that  
20 we have right now not were they absolutely accurate  
21 but they were in the ballpark and the conclusion of  
22 those efforts and what they were but they did appear  
23 to be in the ball park on what they have right now so  
24 kind of in summary a significant concern as to whether  
25 we can do it successfully and then we believe there

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1 are viable alternatives that will adequately address  
2 the risks associated with Silo 3 that are the least  
3 expensive, but list No. 1 is probably the driving  
4 reason there.

5 Okay, if we are not going to do vitrification  
6 and our discussions with U.S. EPA, their position that  
7 was if a treatment alternative was identified or a  
8 treatment option within an alternative of the  
9 treatment with the offsite disposal that provided an  
10 equivalent degree of protectiveness immobilize the  
11 metals and could do it for about the same cost that we  
12 originally thought vitrification was going to cost  
13 then you could do it within the scope of ESD of  
14 explanation of significant difference and again, going  
15 back to our first meeting, the principle advantage  
16 that we see right now in pursuing this under  
17 explanation of significant differences, we would be  
18 out actually addressing this issue for at least a year  
19 or perhaps more, depending on how that schedule  
20 actually went so we moved forward evaluating treatment  
21 technologies that could potentially fall under very  
22 broad stabilization solidification heading. What we  
23 did was if you recall in the first meeting looking at  
24 a range of about 17 potential stabilization  
25 solidification and broad base sense, alternatives and

1 screening those down to 3 that looked like it could  
2 potentially be viable. Those 3 were cement or similar  
3 to cement type chemical stabilization solidification  
4 process and that is a fairly broad based family. It  
5 is more than just cement. There is a principle  
6 additive to achieve the remedial action and then a  
7 couple of polymer based technologies such as the  
8 polyethylene, micro encapsulation technology and  
9 sulfur polymer encapsulation technology. What I am  
10 going to do now is kind of repeat a lot of the  
11 information that I went over the last time. What we  
12 are trying to do was ask ourself once we had screened  
13 down to these three potentially viable alternatives,  
14 rather any of those three or all three could  
15 adequately address the conditions of the ESD and that  
16 is that they are approximately equivalent in terms of  
17 providing protectiveness and could do it at about the  
18 same cost. What we use to do that evaluation was the  
19 CERCLA 9 criteria, actually 7 to 9 criteria and I am  
20 repeating or summarizing the last meeting. What I want  
21 to do right now is again basically give you our  
22 thoughts on how these 3 alternatives stack up against  
23 the CERCLA 7 of the 9 criteria and as you recall the  
24 9 criteria really fall into 3 groups. Threshold  
25 criteria, balancing criteria and modifying criteria

1 and we are going to be talking about tonight is the  
2 threshold criteria and the balancing criteria. The  
3 first two up here are what I refer to as the threshold  
4 criteria. The EPA guidelines basically says that  
5 before you can select a remedy it has to be able to  
6 adequately be protected with the human health and the  
7 environment and it has to either achieve all  
8 applicable relevant requirements or get a waiver to  
9 those things. If it can't do that, you cannot  
10 consider it for selection. So, this first one is  
11 really kind of a threshold. Before you go on and even  
12 looking at it further down the line, you have to ask  
13 yourself can it do these things. Our evaluation is  
14 that any of the three alternative treatment  
15 technologies can be protected of human health  
16 environment if they function as designed and that is  
17 basically because of the combination of two things.  
18 What you get from the treatment where you immobilize  
19 the RCRA metals and address some level of  
20 dispersibility and contaminants which sets up the  
21 inhalation of the thorium 230 coupled with disposal in  
22 an arid impacted environment offsite. Basically the  
23 existing record of decision for Silo 3 calls for this  
24 material to go to the Nevada test site and I think  
25 what we are proposing to do is open this up to allow

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1 a potential for other offsite disposal locations but  
2 they would have to be in a permitted facility, city  
3 engineered permitted facility and the basic thrust of  
4 this is that when you combine the treatment with  
5 placement in a permitted engineers disposal facility  
6 that is going to isolate the waste for any kind of  
7 human exposure or ecological exposure, all 3 can be  
8 detected.

9 In terms of compliance with ARARS to be  
10 equitable with all of the requirements our analysis is  
11 any of these three technologies could be combined with  
12 the ARARS and request any kind of exception from the  
13 identified ARARS. Okay, once we get through this  
14 threshold stage, the next group of criteria are called  
15 the balancing criteria and there are 5 of them and  
16 that is what we are going to be going over. The idea  
17 here is that if you are trying to select amongst a  
18 group of alternatives that have already passed the  
19 threshold criteria that we have talked about, you look  
20 for trade offs to see if anyone clearly emerges head  
21 and shoulders above the others. There are no set  
22 criteria for waiting. One of these is not more  
23 important than the other in EPA guidance. What we are  
24 doing is a slight tweak from that. Certainly we are  
25 looking in evaluating trade offs among the 3

1 alternatives. Rather anyone is so superior to the  
2 other that we should go with that and exclude the  
3 others, but also what we are asking ourselves is is  
4 there a basis given in evaluation against these 5  
5 balancing criteria for eliminating any of the 3. So,  
6 I'm going to try to be presenting this evaluation from  
7 both of those perspectives.

8 The first balancing criteria is long term  
9 effectiveness and that is basically you go out and  
10 implement your remedy and it is protected right now  
11 but is it likely to remain protective over the long  
12 term and the long term is not very defined in EPA  
13 guidance but let's say 1000 to 10,000 years.  
14 Basically for reasons similar to why we think this is  
15 going to be protective in human health of the  
16 environment, we think all 3 of these alternatives can  
17 maintain long term protection. Again, it's a  
18 combination of treatment with disposal and an  
19 environment (1) engineered to preclude human  
20 ecological exposure but also going along with that,  
21 disposal in arid environments, some of the  
22 degredation factors that tend to influence and break  
23 these wastes down and make them more available for  
24 ultimate long term exposure are not going to be there  
25 such as offsite disposal and significant wet dry

1 sites. So, we think all 3 of these technologies can  
2 perform adequately and we really don't see a basis for  
3 eliminating any of them in looking at long term  
4 effectiveness.

5 The next of the balancing criteria is the  
6 reduction of toxicity mobility or volume through  
7 treatments. We are going to look at each of those  
8 individually. Reduction toxicity, basically this is  
9 perhaps an over simplification but it is, does the  
10 treatment technology actually destroy any of the  
11 contaminants and reduce toxicity as opposed to just  
12 immobilizing decontaminants or something else. Given  
13 the nature of the treatment technologies combined with  
14 what is in the Silo 3 in terms of contaminants  
15 concerned where which are radiological in heavy  
16 metals, none of these treatment technologies are going  
17 to destroy the contaminants so no real distinction or  
18 major advantage here. In terms of mobility, our data  
19 base is probably the most significant on cement type  
20 chemical stabilization technologies. There was  
21 actually some treatable testing done in support of the  
22 original OUSF and the results of that testing showed  
23 that that family of technologies could adequately  
24 immobilize the RCRA metals to the OU standard. We  
25 don't have the same degree of Silo 3 specific testing

1 or for the encapsulation technologies but there is a  
2 fairly good base of bench scale which in some  
3 instances is pilot and limited commercial scale data  
4 available for the encapsulation technologies and the  
5 result of that on reasonably similar waste forms with  
6 the same types of RCRA metals indicate that if these  
7 technologies perform as designed they can adequately  
8 immobilize the metals so it looks like no basis for  
9 eliminating or identifying that one is head and  
10 shoulders over the other here. In terms of volume  
11 there will be a volume increase associated or there is  
12 an expectation that there will be a volume increase  
13 associated with implementing the cement or chemical  
14 stabilization technology. Our current estimate is  
15 about a 20% volume increase based on how much moisture  
16 content is in the waste and what we will have to do to  
17 immobilize these metals and that will be nailed down  
18 with more detail to treatability if it is going to be  
19 implemented. We don't have probably the same degrees  
20 of information again such as treatability testing to  
21 make this definitive of a statement for the  
22 encapsulation technology but a review of what has been  
23 happening at Brookhaven and other applications where  
24 this again has been going through this bench and pilot  
25 skill tests for application as well as a review of EPA

1 literature suggests that we are going to be in about  
2 the same ball park as what you can see from a cement  
3 or chemical base stabilization technology. There is  
4 a potential that we could get lower volume increases  
5 from the encapsulation technologies that would have to  
6 be laid out through additional treatability and proof  
7 of process testing if that were to be selected. To get  
8 back to the point, I don't really see any basis here  
9 for eliminating any one technology here suggesting  
10 that I think one would definitely perform as far as  
11 superior to another.

12 MS. CAMPBELL: Terry, can we ask questions?

13 MR. HAGEN: Yes.

14 MS. CAMPBELL: I guess before you, in my  
15 mind, before you could make the choice of the three,  
16 I guess I would need to see that 20% volume increase  
17 somehow and is that something that is going to have to  
18 happen before you pick or choose or we pick or choose  
19 or whatever?

20 MR. HAGEN: How about if you see where we  
21 are going with the recommendation and come back to  
22 that, if that is okay. What will happen is and  
23 somebody if I say something wrong or whatever, correct  
24 me. That 20% estimate again is based upon a couple of  
25 things such as the existing treatability testing that

1 was done in support of the OU4 FS with people like  
2 Christine Langton and, it is an estimate. It could be  
3 more than that. I'm not trying to sail that one way  
4 or another. Comparatively we could see something less  
5 here and I guess the one point I want to say is we  
6 don't think based on what we know there is a basis for  
7 saying one is a lot better or a lot worse than the  
8 other. It could be an advantage or volume over here.  
9 Depending on what gets identified in the ESD, whether  
10 is one or more technology, the next step on the  
11 process is going to, once the ESD has finalized is to  
12 go out and treat it. It is my understanding that what  
13 we are going to ask them to do is limit treatability  
14 study type testing as part of their proposal that  
15 would give us information in evaluating specific  
16 proposals so we will get some vendor specific  
17 information that I think would help us look at that  
18 prior to selecting an individual vendor. In terms of  
19 your question, I don't think we envision any more  
20 specific treatability study information to support  
21 what goes into the ESD, okay?

22 MR. MARTIN: What is the waste loading  
23 function in that 20%?

24 MR. HAGEN: What is the waste loading  
25 assumption on the 20%?

1 MR. PAYNE: Upwards to 70 or 80%.

2 MS. CAMPBELL: I think Mr. Payne should come  
3 to the front of the room.

4 MR. PAYNE: The important thing you're  
5 hearing is the volume increase that calculates the  
6 waste loading aspect in a number of different ways.  
7 It is a lot with the density so when we are comparing  
8 waste loading aspects, you are comparing like apples  
9 to oranges. What you are looking at in the total  
10 volume that comes out in the end.

11 MR. MARTIN: That is with the water, the  
12 70 - 80%, right?

13 MR. PAYNE: That is with the water.

14 MR. HAGEN: Okay, next to the balancing  
15 criteria is implementability. Implementability in the  
16 guidelines is really divided up into two parts,  
17 administrative implementability and technical  
18 implementability. I talked about last time I think  
19 the most meaningful measure of administrative  
20 implementability is our ability to meet or successfully  
21 satisfy any kind of conditions for disposing at the  
22 offsite disposal location be it NTS or commercial  
23 facility. What we have chosen to focus on for the  
24 purpose of this evaluation is NTS and basically what  
25 NTS has said is that they have looked at the

1 conditions and characteristics of the Silo 3 waste  
2 from a contaminant concern perspective of radiological  
3 contaminants and what they have said is that assuming  
4 that the treatment satisfies the waste acceptance  
5 criteria which the relevant statement here is if the  
6 treatment mobilizes the RCRA metals then we are able  
7 to demonstrate that through a sampling analysis  
8 program and the waste in Silo 3 would be acceptable  
9 for disposal at NTS. So, what they are saying is that  
10 again jump in Don, if I'm saying something that's  
11 wrong, the treated waste form itself is not critical  
12 to the ability to dispose of this at NTS given  
13 radiological characteristics of the waste form that  
14 can go into the condition of the existing completed  
15 PA. Just so long as we meet the waste acceptance  
16 criteria of NTS and the relevant ones here are when we  
17 get done treating this stuff is it going to pass TCLP  
18 for those RCRA metals? Any of these 3 technologies,  
19 just so long as it does that, just as long as the  
20 waste form is acceptable (inaudible) is that fair,  
21 Don?

22 MR. PAYNE: Yes.

23 MR. HAGEN: So, all of these performed  
24 fine. No basis for excluding or highlighting one on  
25 this. The technical implementability -- I guess a



1 couple of statements here. In the handout package  
2 that I gave you well, let me get to that. In terms of  
3 technical implementability we think there is probably  
4 a basis for saying that the certainty of successful  
5 implementation for a cement or similar type  
6 stabilization solidification technology is higher  
7 because there is a greater degree of commercial  
8 experience and commercial development, and industry  
9 experience with those technologies compared to the  
10 other two. I am not saying that the other two are not  
11 implementability. I will get to that in a second.  
12 What we did to support that statement was went out and  
13 looked at basically U.S. EPA's record of decision data  
14 base to see where have they applied any of these three  
15 technologies in a record of decision or has that been  
16 a selected remedy and what was the waste type, what  
17 were the contaminants concerned and what were they  
18 trying to achieve and was it successful and basically  
19 what we found is there is a much larger track record  
20 for the cement or similar chemical stabilization  
21 solidification technologies. There are some limited  
22 applications the encapsulation technology but because  
23 of that we think there is probably a basis for saying  
24 that we are more certain we can successfully implement  
25 this. Again, going back to what I just said though

1           that is not to say that we believe the other two are  
2           not implementability.    There has been a fairly  
3           significant base work done by Brookhaven National Lab  
4           focusing on polymer encapsulation technology and there  
5           have also even been some commerical scale application  
6           I believe in the commerical industry on a limited  
7           basis and I think some vendors are looking to beef  
8           that capacity up.   Likewise for sulfur polymer there  
9           has been some commerical application at SEG so there  
10          is precedence out there for saying these technologies  
11          can be applied for purposes of immobilizing RCRA  
12          metals and solidifying the waste and because of that  
13          while we think there is an advantage in this  
14          particular criteria or cement, we have not identified  
15          a basis for saying that we should explode the  
16          encapsulation because there is no basis for suggesting  
17          that they are implementability because there is a  
18          fairly good base and pilot scale data, particularly  
19          for the polymer microencapsulation technology but  
20          there is also some out there for the sulfur polymer.

21                MS. CAMPBELL:    I don't think that is a fair  
22          -- I don't have to tell this lady who I am, she  
23          already knows who I am. I look at it, I'm going to be  
24          real honest with you and that is all that you ask us  
25          to do.   I look at this, I don't see the polymer

1 encapsulation and sulfur we will get to later because  
2 we need to talk about the odor that comes from that  
3 but I think that is a real unfair statement to say  
4 cement is the least complex and the other two are more  
5 complex because I don't see it that way at all. You  
6 know, I mean I went to Brookhaven two weeks ago and I  
7 saw this polymer encapsulation thing and I would say  
8 it did not seem to be too complex to me. It seemed  
9 fairly simple. I mean, I want to make sure that you  
10 all are not, I'm looking at the scene saying it's  
11 looking really weighted to me.

12 MR. HAGEN: Well, I don't know if you've  
13 looked ahead in the presentation and hopefully you  
14 maybe not think that in the end but this is the only  
15 one where I think to me you are clearly it. I think  
16 an advantage emerges for cement.

17 MS. CAMPBELL: See, to me --

18 MR. HAGEN: And that's the kind of  
19 feedback we're looking for.

20 MS. CAMPBELL: Okay.

21 MR. CHANDLER: Jim Chandler, am I correct  
22 what we are talking about is taking Portland cement  
23 and using Silo 3 as the aggregate to make up the form  
24 of concrete, is that essentially what I am hearing?

25 MR. HAGEN: Not necessarily. We would go out

1 on the market, let's suppose we only identified the  
2 cement or chemical base stabilization technology.  
3 There are other potential additives that are  
4 proprietary in nature that fall into this family of  
5 technologies that could be applied so it is not as  
6 simple as saying we are going to go four sacks of  
7 cement in Silo 3 mix it up and be done with it. There  
8 are other -- it depends on the vendor. They would  
9 come in and propose based on their own specific  
10 process and that could include other types of  
11 additives that are in essence designed to achieve the  
12 same objectives.

13 MR. CHANDLER: The reason I asked, after our  
14 last meeting I have a customer who runs 6 concrete  
15 plants in Kentucky and I went to him and he had no  
16 interest in our operation up here and I basically  
17 asked him county concrete, the guy has been in  
18 business 20 or 30 years, Delvage Johnson is his name  
19 and I outlined this to him and what we were trying to  
20 do and I thought it was basically take Portland cement  
21 and blend it in with Silo 3 and maybe choose other  
22 aggregate involved and he asked me what we were  
23 processing and I told him I said sulfate and he said  
24 Jim, you cannot expose concrete to sulphates. He said  
25 50 to 100 years from now it is a pile of dirt. You

1 cannot even tell it ever was a form of concrete and I  
2 say this because U.S. EPA is less than 30 years old so  
3 their history does not last as long as we are trying  
4 to talk about. I bring that up now because I was just  
5 trying to find out how to blend all of this.

6 MR. HAGEN: Something we tried to cover  
7 in the first meeting and maybe we did not do a very  
8 good job just based on what we have been hearing. We  
9 use the term cement stabilization solidification and  
10 I'm not sure in hindsight that would be the best  
11 terminology for typically what we've got is some  
12 additive or a combination of additives that chemically  
13 stabilize the waste and then in lots of instances  
14 there is an addition to that cement type additive that  
15 is designed to be kind of the glue for the  
16 stabilization. It solidifies it together. In many  
17 instances it's a two step process. That is not to say  
18 that cement does not have limited ability to  
19 chemically stabilized waste but within this general  
20 family of technology, could most certainly be a  
21 process that is really almost a two step process where  
22 one additive chemically stabilizes or a combination  
23 stabilizes followed by cement or a cement-type and  
24 glues it together.

25 MR. CHANDLER: His comment was Jim, in any

1 cements that I know of, now this is coming from a man  
2 that has been in this concrete business for years and  
3 he said hydraulic cement and he started naming things  
4 that I've never heard of and he said what happens it  
5 sets up and forms a beautiful concrete and it is solid  
6 and appears stable and it will eventually reach a  
7 certain level even in the desert of hydration and he  
8 said when it finally stabilizes a hydration is  
9 present, whatever it is it starts to react with the  
10 sulphates and the sulphate breaks down those chemical  
11 bonds. He said it doesn't happen immediately. He  
12 said he does not happen in 20 years, but he said in 50  
13 or 100 years if you go back and examine any concrete  
14 whether hydraulic and he did this kind of a check  
15 list, you will discover the chemical bonds that have  
16 been destroyed and you have a pile of dirt so it's  
17 something you really have to look at for a long term  
18 stabilization. This is coming from someone who has no  
19 interest at all in our project. I have known him for  
20 half a dozen years and I have done business with him  
21 and I was not even posing that question. I was asking  
22 how to go about blending this to make it work best and  
23 he was going along until I said sulphate and there was  
24 a red flag like vitrification.

25 MR. BOGAR: I am bothered at the fact

1       that some of the terms or some of the statements that  
2       are made, particularly under technical criteria as  
3       well as previous criteria comparing the 3 alternatives  
4       used words like pilot scale testing on waste similar  
5       to Silo 3. To the best of my knowledge --

6               MR. HAGEN: What do we mean by that?

7               MR. BOGAR: No, let me finish. My impression  
8       is that the material in Silo 3 is somewhat unique and  
9       the DOE system in that it's calcide rafinate  
10      calcination is used in cem-plant, solidifies in  
11      calcinate waste come from Idaha. If I go through your  
12      list I don't see anything which tells me that anywhere  
13      in the DOE complex people who have looked at calcide  
14      waste. Under the technical when you are saying  
15      successfully implemented mixed waste, that's okay.  
16      That has been successful on thorium waste. Thorium  
17      waste is not like what is in Silo 3 and I don't see  
18      any simi-la, semi-les from stuff at DOE on your list  
19      here.

20              MR. HAGEN: Say that again.

21              MR. BOGAR: I don't see any similarity to the  
22      experience base that you are talking about because  
23      this material is different.

24              MR. HAGEN: That is a fair comment.

25              MR. BOGAR: The chemical factors become

1 important and in many places the DOE, they have been  
2 surprised by incompatibility.

3 MR. HAGEN: It is probably fair to say that  
4 that is applicable for any waste form in the world.  
5 They are all slightly different and our requirements  
6 probably a tailored list.

7 MR. BOGAR: I am just putting that on as a  
8 statement, be comfortable because there is always  
9 experience.

10 MR. HAGEN: That is a good comment and I think  
11 we can address that. Let me go back and say No. 1 I  
12 think we will revise that to try and address this  
13 feedback but that is relevant I think. No. 1, let me  
14 agree with something that you said. I think any waste  
15 stream anywhere has enough unique characteristics that  
16 you are going to have to tailor a design that any of  
17 these technologies to make it work. So, what we are  
18 trying to say is are there other waste streams that  
19 are, that were let's say a similar consistency that  
20 had other similar types of contaminants are concerned  
21 where they did this successfully at least to give you  
22 some indication of whether it works. The most relevant  
23 admittedly was what we did in Silo 3 and OU4 and I  
24 agree with you but again, the intent was to say was  
25 there a basis for saying it probably could work. How



1 do you go from probably to a much more definitive base  
2 of knowledge and I think that gets into the Silo 3  
3 specific type treatment that will be part of the  
4 procurement process so we will make some changes to  
5 address that comment and I'm also going to try to  
6 clarify the intent and what would come next in the  
7 process and I think you're going to have to address  
8 that issue for any technology.

9 MS. YOCUM: Well, my comment is similar to  
10 what Lou is talking about. We made, you made a \$42  
11 million mistake with vitrification and here again  
12 there is not enough information here to explain how  
13 these cementation or polymer or sulfur polymer is  
14 going to work. It is still guess work and it seems  
15 like the vitrification plan was guess work also and  
16 found out that it had too much sulphate in it. That  
17 was a \$42 million mistake. Are we going to have  
18 another one?

19 MR. HAGEN: A couple of things. There is  
20 no denying what happened with vitrification and that's  
21 why we are looking for an alternative and that's why  
22 we are in this process. What we do know about these  
23 things and I'll go back and say what I did say is we  
24 tend to know a little bit more about cementing because  
25 we did some specific testing for cement or similar

1 chemical based technical for actual Silo 3 waste and  
2 we've got a basis for saying that could immobilize the  
3 metal which is our objective. So I think we've got a  
4 basis for saying with some confidence that it could  
5 work. Does that mean it's absolute, no possible way  
6 anything could go wrong, no. The next part we're  
7 trying to say up our confidence that whatever gets  
8 selected will work and I'm going to cut to the chase  
9 a little bit if you don't mind and we will go through  
10 a couple of these things. When we get to the end what  
11 we are going to propose is that based on what we have  
12 seen in this evaluation and what we believe is out  
13 there in the industry is that we don't see the basis  
14 for eliminating any of these treatment technologies as  
15 being applied to Silo 3. So, what would be next? What  
16 would be next would be a procurement process. One of  
17 the first steps in that before a vendor can propose  
18 back, at least any response is some treatability type  
19 testing using actual Silo 3 or Silo 3 surrogate type  
20 waste to demonstrate with a greater degree of  
21 confidence whatever process that they are proposing  
22 can work. I cannot, I guess, completely address that  
23 there is some uncertainty with anything we choose.  
24 That is true. That is a fact. If I were giving my  
25 opinion, I think there is a little less uncertainty

1 with the cement type because we have some Silo 3  
2 specific data but for those of you who have been and  
3 seen what Brookhaven has to offer, I think there is a  
4 basis for saying that that probably can work and Lou  
5 made a good comment, but I think there is something  
6 that says if you look at the types of materials that  
7 they work with, the physical characteristics of the  
8 waste and contaminants of concern and what they are  
9 trying to achieve, we think there is a basis for  
10 saying you need to be able to at least give vendors a  
11 chance to show that they can work and that would be  
12 the next step in the process as part of their  
13 proposal. Actual testing on the limited scale to show  
14 that it can work. Then, I think even after they get  
15 on board before we turn them loose you know, to go  
16 full scale there will be an additional phase that  
17 their process can actually work. I think that is  
18 going to be the step process no matter which of these  
19 we ultimately select. We're going to have to go  
20 through and address what is somewhat uncertain.

21 MS. CAMPBELL: Go ahead and finish this. We  
22 have lots of questions.

23 MR. WILLIKE: (Inaudible) the other two are  
24 a physical process due to primary parameters of  
25 moisture content and the second comment I would make

1 is while I don't disagree that any of these should be  
2 eliminated at this stage, they are also possibly  
3 viable in the option of something that is omitted from  
4 the cement stabilization is a comment that was made by  
5 the independent review team a number of times and that  
6 was the quality control of chemical mix was an  
7 extremely part and we went through this need to make  
8 an adjustment and that was really an event and many of  
9 the failures of the cement stabilization wherein the  
10 quality control (inaudible) so that adjustment was  
11 (inaudible) that is one of the more important issues  
12 that would have to be addressed, how would you get the  
13 information from the material if indeed (inaudible) in  
14 the chemical composition and all this is coming  
15 through in a matter that has come back from last week.

16 MR. HAGEN: All right, I will try to quickly  
17 go through this list and then get to your questions.  
18 The next is short term effectiveness, worker risks and  
19 risk to the public during the implementation of the  
20 remedy and focusing on transportation risks there and  
21 also clean up on the protectiveness.

22 In terms of workers risk we said last time and  
23 we are saying again there is probably some slightly  
24 higher worker risks associated with the encapsulation  
25 technology because they both involve higher operating

1 in terms of the cement stabilization. Of course  
2 chemical stabilization is typically ambient process  
3 but we think that we can manage those lists and don't  
4 see a real distinguisher there. There appears to be  
5 a possibility of a more significance of gases  
6 associated with encapsulation technologies. One in a  
7 particular sense because you have to dry the waste out  
8 to a greater degree than they are probably, then  
9 cement stabilization and for that particular reason it  
10 is on a short term this year. And then also because  
11 some of the material particular material of  
12 construction in this case the sulfur polymer and  
13 additives, there is specific chemicals of gas issues  
14 that you don't see with the cement stabilization but  
15 then again those would be managed by the off gas  
16 system. I don't see any real distinguisher here.  
17 There is a slight difference in our minds.

18 Clean up time, we probably feel most certain  
19 in making an estimate right now based on some of the  
20 discussions with the community and etc. related to the  
21 cement stabilization and you can see what we are  
22 talking about there, however, when we look at U.S. EPA  
23 literature we don't really see any reason to believe  
24 you would be seeing a significant difference in clean  
25 up time from the encapsulation technologies so once

1 the major differences, we are certain that they could  
2 include one or highlight one over the other.

3 In terms of the calculated transportation risk  
4 because of a combination of the treatment itself and  
5 it really does solidify the waste, it addresses this  
6 contaminant dispersibility issue combined with a  
7 containerization requirement from the U.S. Department  
8 of Transportation. The calculated transportation are  
9 just orders of magnitude below U.S. EPA guidelines for  
10 all three. So we think all three perform extremely  
11 well from the perspective of management transportation  
12 risks.

13 MS. DUNN: On the clean up time, does this  
14 include the extraction, I mean, what is happening and  
15 how all that stuff is coming out of the Silos or is  
16 that over and above what is listed here?

17 MR. PAINE: That is what is estimated from the  
18 Silo 3 standpoint based on the capacity we think we  
19 would get with cement type processes versus  
20 retreating, stabilizing and we are not necessarily  
21 including the process that we had it shipped off in  
22 that point. The overall process treatment aspect  
23 would be in that kind of a run.

24 MR. MARTIN: How many times a day is that  
25 assumed?

1 MR. PAINE: I forget the exact tonage of  
2 it. That's running essentially, you know, two shifts  
3 a day with one for active and --

4 MR. MARTIN: It is not the 175 tons a day  
5 number they had for all 3 Silos?

6 MR. PAINE: I don't know.

7 MR. HAGEN: Finally on cost because of  
8 you know, a greater degree of Silo 3 specific  
9 information with treatability etc. we want to quantify  
10 the \_\_\_\_\_ magnitude and cost estimate for  
11 cement or stabilization about 25 million. We don't  
12 have that same degree of Silo 3 specific data for the  
13 encapsulation technologies, but again, based on the  
14 conversations with Brookhaven National Laboratory and  
15 other people involved, we are attempting to develop  
16 this technology as well as review of U.S. EPA  
17 literature. The expectation would be the cost, which  
18 would be similar. So, no real distinguisher here and  
19 we are certain that if any of them are eliminated and  
20 if any of you are highlighting one for the other, I  
21 already cut to the chase and told you what we were  
22 going to put up here. The big theme of all of this was  
23 in looking for treatment technologies to satisfy those  
24 conditions that I set out front and that was (1) they  
25 could potentially be roughly equivalent in terms of

1 providing protectiveness to vitrification and satisfy  
2 remedial action objectives of RCRA metal and  
3 immobilization on the onsite disposal facility waste  
4 acceptance criteria and then using the 7 of these  
5 CERCLA 9 criteria as an evaluation tool to see how  
6 they stack up against that, within the broad base  
7 alternative of treatment involved in the offsite  
8 disposal, we don't really see a basis for eliminating  
9 any -- I hope we have not confused anybody by putting  
10 two up here. Right now, what we are proposing to move  
11 forward with the ESD would be the alternative  
12 treatment with offsite disposal treatment as to  
13 address the remedial action objectives that are  
14 already set forth in the Operable Unit 4 record of  
15 decision acceptable treatment technologies within that  
16 alternative would be a cement type or a chemical based  
17 stabilization solidification type technology or a  
18 polymer base encapsulation type technology and that  
19 really encompasses the two that we have been looking  
20 at.

21 Let me do one thing. The thing that might  
22 come next depending on how the rest of this meeting  
23 goes. The next stage of the process is and I kind of  
24 alluded to Gene with it and that is that we edit to  
25 EPA no later than September 15 under the conditions of



1 the OU4 dispute resolution agreement a draft ESD.  
2 Now, when I say that's going to go through a review  
3 and approval site, that does not finalize ESD. All I  
4 need is, we are going to go through a cycle with the  
5 U.S. and Ohio EPA of agreeing to the wording and  
6 evaluation and basis for this recommended pathforward  
7 so that will be occurring again depending on what  
8 happens here over the next few minutes. We can  
9 probably do that some time before the 15th to save  
10 some time. That would process what occurred depending  
11 on how significant the regulators comment were over  
12 the course of a couple of months. Once they approved  
13 it for public release then you would put that out just  
14 like we used to put out a proposed plan and that would  
15 go to all of you and initiate a 30 day public comment.  
16 We would have a public meeting during that just the  
17 way we used to do that during the review stage and you  
18 could bring comments that would be accepted formula  
19 and you would have the opportunity to submit it in  
20 writing. After the public comment period closes, DOE  
21 is committed to respond in writing similar to what  
22 goes on to the rod and addressing all of those  
23 comments prior to finalizing the ESD and the U.S. EPA  
24 so that would generally be the process that would play  
25 out. Again, the only existing mandatory and

1 regulatory deadline was submittal of that first draft  
2 to U.S. Ohio by the 15th and therefore not totally in  
3 left field, we would probably do it before the 15th  
4 and get the process going sooner than that.  
5 Questions?

6 MR. MARTIN: Terry, this is not precluding off  
7 site treatment?

8 MR. HAGEN: I'm going to refer a little bit to  
9 Jim on this. Basically one of the conditions that the  
10 EPA has stated, we have been talking about this as  
11 recently as today, either EPA's position is that if  
12 any of the requirement treatment is to occur off site,  
13 it will require a rod amendment.

14 MS. DUNN: Why?

15 MS. CAMPBELL: Yeah, can you explain that,  
16 I mean --

17 MS. DUNN: The disposal litigation -- the  
18 test site that is stated in the current rod, you can  
19 open that up and it is still in ESD but you cannot  
20 open up whether it is treated offsite or onsite? I  
21 don't understand.

22 MR. SARIC: The fundamental remedy is the  
23 extraction of the ways onsite and offsite disposal and  
24 the only reason we are not doing it in this DOE for  
25 Silo 3 happens to hinge around the fact of the cost.

1           It is the same as these other remedies. They are not  
2           changing what kind of remedies, strictly the waste  
3           from the Silos and onsite and offsite disposal and if  
4           you go and take it out of the Silo and you do have  
5           offsite treatment and offsite disposal, you are  
6           fundamentally changing what is remedy and that would  
7           require a rod amendment and we made this clear. I  
8           think with the DOE a while ago.

9           MS. DUNN: But cement is not fundamentally  
10          different than it. The only thing different in my mind  
11          between cement stabilization and vit is cost. I  
12          cannot even accept all that because of the screw ups  
13          that were involved. The technology of vit was not the  
14          problem. You've still got to deal with the sulfate.  
15          Cement, whatever, has sulfate problems. You know,  
16          blame it on cost and time and this and that but, I  
17          mean, I don't understand, I don't understand how your  
18          drawing these lines in the sand. I mean the rod does  
19          say disposal of the test site, but now you are going  
20          to open that up? What if there is a tremendous cost  
21          of saying to have it shipped offsite for treatment and  
22          disposal?

23          MS. SARIC: I think if we look in the  
24          situation we have a tremendous cost saving for offsite  
25          disposal. I mean offsite treatment and more

1           importantly if you can go you can significantly  
2           expedite the amount of time it would take to get the  
3           stuff offsite faster, have it treated and disposed  
4           faster than I think we can look at it in the form of  
5           a rod amendment. But that is a legal matter that will  
6           have to be a rod. That is something that I can't tell  
7           you. People will have to go with that. Now, the rod  
8           itself, the rod amendment itself is more than likely  
9           going to take more time to implement that than ESD.

10           MS. DUNN:    Would you run on the same track  
11           with 1 and 2 if that is what is happening?

12           MR. SARIC:   Well, initially bringing on  
13           negotiations, we are looking at what we saw about Silo  
14           that we looked at and how are we going to address all  
15           three, rod amendment, we represent doing one and  
16           regulatory mechanism as opposed to two going on at the  
17           same time. Certainly when you look at the dates, close  
18           to the date a lot of them refer to -- what dates are  
19           we going to go with the Silo 1 and 2 and what are we  
20           at best following and those dates were extended I  
21           think beyond what was going on but we were really  
22           pushing to make sure that one activity occurred onsite  
23           right away to show progress and move forward on Silo  
24           3. Given the information for some of the task force  
25           and things like that, they all made it clear that vit

1 was not an option and, you know, it's not going to  
2 work. You need to pursue something else. I think  
3 other stabilization technology such as cement that are  
4 out there are certainly more promising and I think the  
5 right thing is moving forward with the ESD for Silo 3  
6 because we are more certain with the Silo 3, what  
7 pathforward to take.

8 MS. DUNN: See, I heard the same thing.  
9 Cement doesn't like sulphate any better than glass.  
10 You've got the same problems with cement as you do  
11 with glass because of the sulphate content.

12 MR. SARIC: I am certainly not a cement expert  
13 but I do know that any other kind of waste form sulfur  
14 may be a problem but yet you can still get the type of  
15 additive to put in there to make a type of cement to  
16 be a glue to put those grains together. It can be  
17 done. That's why we go back and some vendor would do  
18 some type of treatability work to prove it can be  
19 done. The same thing would have to be done for the  
20 microencapsulation.

21 MS. DUNN: Does anybody know the effect of  
22 the encapsulation or process or is that not as big a  
23 problem?

24 MR. PAINE: No, like I said before and I think  
25 Gene tried to say it, it has no chemical reaction.

1        You are not treating any of the constituents. All you  
2        are doing is encapsulating waste. In this case we  
3        would do it on a real micro level which the advantage  
4        for encapsulation is that you have to have a very non-  
5        porous kind of material and that is what you get with  
6        the encapsulation. It's bound up good and it needs to  
7        be a lot less porous like cement is and that is where  
8        you get the advantage so there is no real reactivity  
9        with the cement. It's been known for a long time,  
10       cement don't like sulphate. That was one of the  
11       earlier problems we had when we first developed this  
12       particular technology 15 years ago. There is different  
13       types, a Portland 2 cement and a Portland 3 cement  
14       that have been developed with certain different  
15       additives to handle what the problems of the old  
16       Portland cement are but the reality of that is so it  
17       breaks up. When I do the CLP test, what I do with  
18       cement, I break it up into pieces and leach it. It's  
19       got to pass the CLP test and it's not leachable. What  
20       advantage do I get with the cement. What I get with  
21       the cement is I put something in there that makes the  
22       constituents more soluble and not mobile therefore if  
23       it does break up, so what. It's still not leachable  
24       so it does not really matter from that kind of a  
25       standpoint. The polyethylene and stuff like that,

1        what they rely on is the fact that they get very  
2        microencapsulation stuff so when I break that stuff  
3        out, you don't get a lot of interconnections and stuff  
4        with that so I don't get the, you know, the little  
5        acid aspects of it down in there far enough to get a  
6        significant amount of material so that's what it  
7        counts on. It has to be really nice and tight and  
8        those kinds of things and that's all it's got. So  
9        there are both pluses and minuses and those are the  
10       things that you have to be concerned about. You are  
11       treating the constituents. You got the encapsulation  
12       stuff, you're treating the whole mass so the  
13       durability of the material is far more important than  
14       it is in the cement. That's what you are relying on.  
15       You are relying on the waste or what you have  
16       encapsulated or solidified. The other one, you are  
17       not as constrained by that particular activity. So  
18       those are the kinds of things that have been  
19       happening. The difference in the vitrification and the  
20       cementation with the sulfur stuff is any cementation  
21       stuff you will find it right up there that have a lot  
22       of those kinds of problems associated with the sulfur.  
23       Some of it is going to react in the vitrification  
24       process, the way we handle it there is we have to  
25       drive it off. The glass will not handle it. If it's

1 in the glass you will get de-vitrified glass and it  
2 will fail right off the bat so you cannot use the  
3 glass. So we drive it off and we treat it down line.  
4 You get your 50% volume reduction that you are  
5 shipping offsite because I am treating that 50% that  
6 got reduced onsite. Okay, that's the only difference.  
7 It's not like it just magically disappeared. I'm  
8 still dealing with the dam thing. I'm just dealing  
9 with it here, I'm not dealing with it up at the Nevada  
10 test site. But I've got to deal with it here, it  
11 doesn't just magically disappear and everything is  
12 just peachy clean. But the important thing to  
13 vitrification is that the dam stuff cannot be in  
14 glass. It will kill it dead. I don't want the cement  
15 stuff in a short time frame reacting and causing me  
16 not to get a nice solidified affect that is going to  
17 last for some length of time but I'm not so concerned  
18 about the durability of the cement aspect because I  
19 treated the constituent. And we wonder what we've got  
20 in Silo 3. We treated it twice. It went through some  
21 solid attractions with some really advanced stuff and  
22 then we calcide the heck out of it and the only bad  
23 thing about it was is now we have small fractions of  
24 all of the calcic metals that are right down there at  
25 the same length that did not quite meet. Otherwise the



1 stuff would not be stabilized anywhere. I would just  
2 package it and ship it so I don't think -- what we are  
3 treating is far less than 1% of the total amount of  
4 material that's in the Silo 3. Just a small fraction.  
5 You know, and that just happens to be the bad break.  
6 The calcination would have handled it, but we would be  
7 shipping it out the door right now. With the right to  
8 the Nevada test site and just like the other stuff  
9 that we sent there but I've got that one little glitz  
10 so I've got to stabilize it. There's a huge amount of  
11 material and a huge amount of constituents associated  
12 with what we are treating, hell no, just a smaller  
13 part, but I gotta do it.

14 MS. CAMPBELL: Where are we at with the RFP,  
15 is the RFP ready to hit the streets?

16 MR. HAGEN: I think it depends on the  
17 results of this process. The answer is and it is  
18 probably not far off.

19 MR. PAINE: It's pretty dang close.

20 MS. CAMPBELL: I guess one of the things I  
21 thought, I want to make sure I am getting this right.  
22 You are asking us to make this decision this evening  
23 but yet I am sitting back going I kind of want to see  
24 what comes back when the RFP hits the street. I kind  
25 of want to see what the vendors kind of send back to

1 us that we can kind of sit down and take a look at.

2 MR. PAINE: Remember what we're doing. When  
3 we say we are submitting the RFP, it's just a draft.  
4 It doesn't commit. We are sending it out to all  
5 vendors, we are sending it out to you, we're sending  
6 it out to regulators. We're sending it to everybody  
7 just to get comments on it. It's not the final one  
8 that goes out and sets the contract.

9 MS. CAMPBELL: But you want the RFP to hit  
10 the street with just these two?

11 MR. HAGEN: As opposed to more, the  
12 answer is yes, but what we want to do right now is  
13 structure the RFP's so that a vendor can be responsive  
14 if they bid on either one of these two and they  
15 provide back a proposal based on their specific  
16 process.

17 MS. CAMPBELL; Well, then I guess I would be  
18 really interested in seeing and Jim don't cringe  
19 because we cringe quite a bit lately. I want to see  
20 offsite treatment versus onsite treatment. I want to  
21 see some really good hard numbers on that and I also  
22 want to see some really good hard numbers on the  
23 volume increase. I mean, those are two areas that we  
24 all are just kind of sitting here going excuse me,  
25 this does not make any sense to us. I don't want

1           these estimates, you know. I tell you, I have talked  
2           to an awful lot of people in the last two or three  
3           weeks and you say 20%, there is no way. Absolutely no  
4           way. We are typically looking at 40 or 50%.

5                   MR. HAGEN:           What we are doing right now  
6           is under the terms of the ESD basically we have a  
7           legal and forcible agreement to move forward to the  
8           ESD but let me say differently so right now until  
9           information comes back and says there is a better way  
10          of doing it we are going to honor that existing  
11          regulatory agreement.

12                   MS. CAMPBELL:       But if the information comes  
13          back and says this can be done much cheaper and  
14          quicker and all those little fancy buzz words that DOE  
15          loves these days, does that then give us enough weight  
16          to pull back and say wait a minute. If it's going to  
17          save millions of dollars to treat it and dispose of it  
18          offsite, can we then stop? I mean are we locked in  
19          here, that's the bottom line?

20                   MR. SARIC: I don't think we're locked in,  
21          Lisa, that's not the case. I think certainly our  
22          pathforward is the ESD. If this information comes  
23          forward and it's there, we will consider it and also  
24          when considering it we will do what everybody else  
25          wants to do. We'll go and do another regulatory that

1 can do a rod amendment. We will amend that dispute  
2 again and go and do another pathforward and do, you  
3 know, go down that road, but I think the key thing  
4 that you said has to be faster and it's going to have  
5 to be more cost efficient and it is something that  
6 everyone wants and that is the position that will have  
7 to sell itself. I really think that's going to get  
8 it.

9 MR. PAINE: I want to say something about  
10 the onsite versus the offsite. Everybody gets so tied  
11 in on the treatment part of it and that is one small  
12 part of the project. If you look at the overall cost  
13 associated with this particular activity, where are  
14 all the costs at? You've got to retrieve the waste  
15 regardless of whether you treat it onsite or offsite.

16 MS. DUNN: That is going to be the contractor  
17 or the site?

18 MR. PAINE: The contractor so he's got to  
19 retrieve it whether he does it here or whether he does  
20 it there, right, because it's here. I've got to get  
21 it out of the Silo. The other big cost of the thing  
22 is the packaging and shipping and disposal costs. The  
23 vast majority of the cost associated with the project  
24 are in those areas, regardless of which technology on  
25 the processing aspect goes on to it, when they do it

1 onsite or offsite, that is still a minor amount of the  
2 overall cost to implement the overall project so, you  
3 know, in my mind I'm not sure exactly what the  
4 advantage will be but there may be.

5 MS. CAMPBELL: I think it's a curiosity on  
6 our part.

7 MR. PAINE: Sure, but if you look at the  
8 overall project, you have certain costs for the  
9 majority of the costs are regardless of where it is  
10 treated. Everybody kind of gets hung up on the  
11 treatment aspect of it but that's really the minor  
12 cost of the overall project is that interim little  
13 step, but a very important of the overall project.  
14 That's not what all the cost of the project is.

15 MR. HAGEN: One thing on that, we had the  
16 discussion of course but based on what the EPA's  
17 position is right now, we are implementing the ESD,  
18 but moving forward with draft RFP where we are  
19 evaluating ways to structure that, to get the  
20 information that you are talking about and basically  
21 combined, (1) making a vendor, in your words, to  
22 propose an idea of having to do it offsite that would  
23 have to address all the types of issues Don is talking  
24 about and address performance criteria or the  
25 treatment transportation, etc. and also have to factor

1 in or we will have to factor in the time we would lose  
2 associated with the rod amendment process. If it  
3 performs well still the combination of all those  
4 things, what we discussed with Jim is we're going to  
5 put it on the table to him and the stakeholders and  
6 see if they will accept it. So the short answer I  
7 hope is that right now we are trying to structure the  
8 RFP to get that information to see if it's a valuable  
9 pathforward. Until we get that and put it on the  
10 table with you and Jim, we are going to have to honor  
11 the existing regulatory agreement.

12 MR. RAFFERTY: I agree with the statement  
13 that Terry made earlier however I think maybe what is  
14 confusing is chemical stabilization is being looked at  
15 as cementation. We do probably more treatment of this  
16 kind of material, chemical stabilization and I'm using  
17 the chemical stabilization each quarter than you have  
18 inside the Silo 3. We have been at for about two and  
19 a half years. Cement is the last thing we would use  
20 and let me tell you why. Traditionally cement has not  
21 been the best -- if you're familiar with Oakridge and  
22 -- we have over 70,000 cubic feet of waste out at  
23 Oakridge and we treat a lot of that stuff and we just  
24 have a contract this year to re-treat all of these  
25 cement out at Rocky Flats and then Terry made a good

1 comment when you say (inaudible) creates a different  
2 image implementing the chemical stabilization as a  
3 good approach, but the results that we seek in our  
4 treatment is not a hardened piece for two reasons.  
5 One is we are looking for the most stable form of  
6 waste for long term stabilization and a landfill,  
7 anything like cement that you mentioned crumbles and  
8 creates (inaudible) and we are looking for the metal  
9 and just to share some of that and I thought it would  
10 be useful for you. There is material out there that  
11 we can look at that is required by the regulators to  
12 (inaudible). I also agree that a lot of comments that  
13 you made, Lisa, really looking at the big picture, I  
14 think we're all looking for something that is faster,  
15 less costly and is just as safe as we can meet the  
16 safety requirements and make it lower in cost and do  
17 it faster and turn around every day that it's sitting  
18 there and evaluate and the cost is also money, if you  
19 look at the time it takes to do a rod amendment and  
20 add that to the time it takes to do an offsite  
21 treatment and the total time happens to be comparable  
22 or less than doing an ESD and prepare for onsite  
23 treatment then maybe we have something to look at. I  
24 don't know exactly where we will end up but I do know  
25 based on the speed of chemical stabilization that we

1 know we practice every day, it is far easier and much  
2 lower in cost if we are able to have this waste and  
3 condition first before any opportunity to make sure it  
4 is in shape that can be transported. You don't want  
5 to transport powder and run it through the system, the  
6 very large system that is already in place. If you  
7 wanted a car, you would do go to an assembly line  
8 operator making 100,000 cars and not as opposed to  
9 building it in 5 days in smaller facilities and then  
10 you are understanding where we are coming from.  
11 Offsite treatment will have the potential to be lower  
12 in cost and much faster turn around, but you don't  
13 know how long it takes for a rod amendment and if that  
14 is a very lengthy process, it took 3 years to create  
15 the rod and we are gaining 6 months of turn around  
16 time in an offsite larger established facility. It  
17 just does not make sense. I agree, but I think we  
18 really need to know what about also one of the factors  
19 that currently we are planning to have polymer based  
20 (inaudible) encapsulation which will be in operation  
21 by (inaudible), by the end of this year or early next  
22 year and it will be the second thing we have not  
23 really looked at any (inaudible) that would be the  
24 best solution and I think you mentioned we don't know  
25 enough about waste so the useful phase would be to



1 look at the waste and have experiences made and be  
2 able to see if it is a 20% volume weight using  
3 chemical stabilization or what. I think there is  
4 limited information to use.

5 MS. CAMPBELL: When that RFP goes out on the  
6 street it is going to have to tell these potential  
7 folks pretty much up front, you know, what is here and  
8 what we have and what we think we have and I mean  
9 wasn't there even discussion that we were going to  
10 give them some of the waste.

11 MR. PAINE: That is part of the RFP  
12 process that they will all be given the actual Silo 3  
13 material and utilize the process.

14 MS. CAMPBELL: What kind of a time frame are  
15 we looking at for that draft RFP?

16 MR. PAINE: The draft RFP, we were  
17 originally on schedule and we were supposed to go out  
18 with it around the time we went out with the ESD which  
19 would have been around September to the first of  
20 August time frame so we would just go out on the  
21 street with it and start getting comments back.

22 MS. CAMPBELL: So, September 1 we are  
23 looking at?

24 MR. PAINE: No, the first week of August  
25 it will be out on the street.

1 MS. DUNN: Next week.

2 MR. PAINE: Yeah, pretty close. We're  
3 ready to go.

4 MR. MARTIN: Before you have the ESD in  
5 place --

6 MR. HAGEN: It's a draft.

7 MR. PAINE: All it does is go out to the  
8 guys at Environcare and everybody else and get their  
9 feedback on it and then we're going to get some issues  
10 resolved earlier on instead of having to go out with  
11 the formal one and have to work through that process.

12 MS. CAMPBELL: How much time are we going to  
13 give them to look at the thing? A month? 60-90 days,  
14 whatever?

15 MR. PAINE: There is so damn many review  
16 cycles, I'm trying to remember which one actually --  
17 I think it's a fairly substantial amount of time.

18 MS. CAMPBELL: So, when all those comments  
19 come back from that draft RFP, including ours then are  
20 we going to come back together and have another one of  
21 these Silo 3 meetings?

22 MR. PAINE: I think we should.

23 MS. CAMPBELL: Absolutely. So we can look  
24 through all of them and kind of see what they --

25 MR. PAINE: Absolutely.

1 MR. HAGEN: We talked about that at our  
2 first meeting if that's what you want to do. We will  
3 go out with the vendors and you guys at the same time  
4 to make sure there was a general line as to what that  
5 thing said when it goes actually on the streets for  
6 real.

7 MS. CAMPBELL; And when those comments come  
8 back and if we can sit down and clearly look at those  
9 drafts, RFP comments, Jim from U.S. EPA that it is  
10 cheaper to do it, treatment offsite versus on -- I  
11 mean that's when we will have to sit down and make  
12 that decision?

13 MR. SARIC: As long as those numbers are  
14 real and it's real dated to produce my people that  
15 it's not a smoke screen of information --

16 MS. CAMPBELL: Kind of like the DOE smoke  
17 screen?

18 MR. SARIC: And then we all agree that  
19 it's real and the pathforward and that we want to go  
20 on and then we will look into doing it, if we have to,  
21 doing a rod amendment and going for that pathforward.  
22 But right now we're going to proceed down our existing  
23 ESD course, even Mr. Rafferty said he was not sure how  
24 it was going to turn out with the time and schedule.

25 MS. CAMPBELL: But is that going to be made

1 clear enough in the RFD?

2 MR. REISING: Yes. I've talked to Jack and  
3 that caveat the RFP will be caveat, as Jim says, right  
4 now, we just signed up. We have September 15 ESD  
5 date. That does not preclude us from going out to the  
6 street with the draft RFP which says opportunity for  
7 offsite treatment but based on the regulatory  
8 interpretation it would have to have the caveat which  
9 will require the rod amendment so any responsible  
10 vendor needs to take into consideration the amount of  
11 time and all that goes with it, the rod and the  
12 process.

13 MS. CAMPBELL; And that basically screws us  
14 -- oh well.

15 MS. DUNN: Is retrievable and transportation  
16 going to be part of the RFP for the vendor to decide  
17 or is that to be decided offsite?

18 MR. PAINE: No, that's part of the vendor  
19 program.

20 MS. DUNN: So they will decide if it goes out  
21 in the white metal boxes?

22 MR. PAINE: You betcha. They have most of the  
23 wagon on this trip.

24 MR. HAGEN: They will have to comply with the  
25 Department of Transportation. They're going to have

1 to comply with terms and conditions and that kind of  
2 stuff.

3 MS. DUNN: And the shielding and that kind of  
4 stuff?

5 MR. PAINE: There is not a lot of shielding  
6 with Silo 3.

7 MR. HAGEN: But there are specific ARARS on  
8 transportation.

9 MR. WILLIKE: I have a terminology question  
10 for Jim and it relates to this onsite, offsite  
11 business. Is treatment considered to be a unitary  
12 concept or could there be two stages of treatment, one  
13 stage being onsite which would be considered an ESD  
14 and the second one taken some place else?

15 MR. SARIC: I tried that and it is, the  
16 treatment that would be required for, if you look at  
17 the case for example if you were going to, you know,  
18 the bulk of the offsite treatment is offsite and you  
19 wanted to "condition" the waste and basically when you  
20 say conditioning the waste you are conditioning the  
21 waste for transportation to meet the transportation  
22 regulation is what would go on. That would be gotten  
23 "treatment" that would make the same spirit of what  
24 our existing requisitional requirements are so I guess  
25 I am not directly answering your question but I think

1 I'm getting to the bottom of it that if no matter how  
2 you slice it, the concept of taking it and doing some  
3 conditioning onsite and then offsite treatment and  
4 offsite disposal will have to require a rod amendment.

5 MR. WILLIKE: I'm not necessarily talking  
6 about conditions but something perhaps beyond  
7 conditions but would be a real treatment. I think it  
8 is something that leads to some risk reduction but  
9 perhaps another stage at a remote location they did  
10 something else perhaps to make it meet some other  
11 aspects of the waste acceptance criteria of that site.

12 MR. SARIC: I understand what you are  
13 saying. I still think that based on like you said  
14 that from my headquarters and the lawyer's who  
15 obviously make a lot of these calls where it goes in  
16 our policy and how to deal with these changes, that it  
17 is clear that the pathforward would be a rod amendment  
18 in that case.

19 MS. CAMPBELL: It would be nice if some of  
20 those U.S. EPA lawyers come to some of these meetings  
21 and sit with us and listen to some of the stuff that  
22 we have to listen to and listen to some of the  
23 comments that we have to make. You know, I think that  
24 sometimes they might go away thinking a little bit  
25 differently than sitting in their little, you know,

1 cubby holes at their headquarters in Washington making  
2 these off the wall decisions on things that don't  
3 basically even affect them that mostly affects folks  
4 like us. That really burns me. That really makes me  
5 angry.

6 MR. SARIC: I understand your concern Lisa,  
7 but I think part of the thing that is not, you know,  
8 when they make some of these decisions, I know what  
9 we're going to do here and trying to work through this  
10 but a lot of their concerns are like at the national  
11 level how something here would affect other projects  
12 nationally, you know, non federal facility related  
13 projects, you know, that is pretty significant.

14 MR. MARTIN: I have just been studying  
15 back from this a little while and taking a look at it  
16 again. I just want to make a few observations if I  
17 could. The first thing I think, one of the lessons I  
18 hope that this site had learned with the vitrification  
19 is not to oversell technology. This presentation  
20 feels like overselling of cement to me. Vitrification  
21 is obviously on hold, it was a slam dunk and now it's  
22 looking like cement is a slam dunk even though we have  
23 a whole boatload of failures in the complex to support  
24 these very long lists of successes. That says cement  
25 is not easy and that's one of the things that the

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1 independent review team said very clearly, both the  
2 majority and the minorities that there is a lot of  
3 holes in this and cement isn't easy. The waste  
4 loading assumptions can dramatically affect  
5 transportation and the effectiveness of the  
6 \_\_\_\_\_ barrier in the white metal boxes can  
7 affect both of those. The amount of cement that you  
8 can make in a day is obviously great uncertainty with  
9 the whole host of vendors that is out there and nobody  
10 really knows what they can do or what they will do and  
11 for what price and estimating any cost is somewhat  
12 dangerous at this point. Tailoring of the cement,  
13 which has come up several times here tonight is  
14 obviously a big concern. What the folks down the road  
15 have said who have done cement right somebody  
16 successful like the NFL, they took 12 years to figure  
17 out how to get their recipe and that's a long time.  
18 Comments on the explanation of significant difference,  
19 I'm concerned that almost any limitation of technology  
20 is a problem or limiting where the treatment can take  
21 place is a problem. I think if everybody had to do  
22 over again and this was the early 90, the record of  
23 decision would not have said vitrification, it would  
24 have said suitable stabilization, that means X, Y and  
25 Z criteria and would not have been technology. If



1 changing the technology does not trigger rod  
2 amendments, certainly there is no driver for the  
3 record of decision to actually be technology specific  
4 so even eliminating these two I think is relatively  
5 dangerous. One of the things that was obvious during  
6 the IRT process was the momentum that the project had.  
7 It had tripped up several times obviously with the  
8 pilot plant but there was still a real sense here  
9 onsite that it did not want to get bogged down and  
10 reduce the momentum in the project. I am sitting here  
11 feeling like that is exactly like what has happened.  
12 I pulled out one of the old schedules which is  
13 admittedly an aggressive rough schedule but it doesn't  
14 seem like where we are sitting today is any closer to  
15 the final solution. Just statusing some of these  
16 things. The explanation of significant difference  
17 according to this is it's to be approved by the EPA by  
18 May 7 and now we're talking about starting the cycle  
19 on September 15. We are looking at in this schedule  
20 awarding Silo 3 solidification to the vendors February  
21 and that is really obviously to be a push. One of the  
22 other things that was important and again it came up  
23 tonight was retrievable. What has happened to the  
24 focus on retrievables? Again, looking at the schedule  
25 we are talking about waste sampling insulation of the

1 and it basically originated in October of last fall  
2 with DOE's request for extension of committing full  
3 scale design for the vitrification facility and we  
4 denied that request and went into the dispute  
5 resolution last fall. We are trying to figure out  
6 what is the best pathforward to get forward with the  
7 project. We were very excited about the project,  
8 obviously we had gone to the pilot plant and  
9 vitrification phase and that kind of blended in and we  
10 tried to resolve the dispute in the pathforward where  
11 we are and we ended up resolving it this past July.  
12 There is a fact sheet that is, as Gary said that got  
13 sent out Monday that several of you have received or  
14 will receive this week and that kind of outlines  
15 everything that is going to go on and basically what  
16 we are going to do is have a public comment period of  
17 that fact sheet that's going to run from August 4  
18 through September 3 and on August 26 and I think it's  
19 going to be here and we're going to have a public  
20 meeting in the evening of August 26 and talk about  
21 this thing in more detail about the dispute settlement  
22 and take any comments that you have on this dispute  
23 settlement and we may modify it after that so I just  
24 wanted to sort of get any input that you have on that  
25 but essentially the settlement is four parts. The

1 waste material system sub components by last month,  
2 I'm not sure if Silo 4 demonstration was to start July  
3 2, just a few days from now and actual retrieval of  
4 Silo 3 starting in December. Whatever pathforward has  
5 chosen, obviously the cost and risks as Al pointed out  
6 are going up every day and it just seems that that  
7 momentum has slipped and there's a lot of things  
8 falling out of play while we get bogged down with  
9 decisions. We don't really expect a reply on this but  
10 I do want to make that observation not having been  
11 around for a while.

12 MR. STEGNER: Thank you Todd. I think now  
13 it's probably appropriate to bring up Jim Saric who  
14 made some references this evening to a settlement in  
15 our dispute on Unit 4. Some of you may have received  
16 a mailing, maybe today if not you will probably  
17 receive it tomorrow basically detailing or getting an  
18 overview of the contents of that settlement and Jim is  
19 here right now to make a presentation on that and  
20 EPA's taking on the settlement and answer you  
21 questions.

22 MR. SARIC: Yes, I would like to take a  
23 few minutes just to update you on where we are in this  
24 dispute settlement. On the 22nd of July we resolved  
25 this Operable Unit 4 dispute between DOE and ourselves

1 first part are new schedules based on the pathforward,  
2 what do we do with Silo 1, 2 and 3 and for Silo 3 the  
3 agreed pathforward would be go forward to ESD and that  
4 document would be submitted in September. For Silos  
5 1 and 2, you know, based on the input that we have on  
6 DOE, we proceeded with the rod amendment with the  
7 pathforward that we had to make and we came up with  
8 the schedule of the feasibility schedule and a  
9 proposed planned document will be submitted and a rod  
10 amendment will be submitted approximately in February  
11 of the year 2000 and on in December of the year 2000  
12 and that has been scheduled and we are certainly out  
13 there with always, but you know, the thought being we  
14 are going to get some activity with Silo 3 up front so  
15 it's part of it. The second part of the settlement  
16 that we will complete is there is a document in the  
17 back of our settlement document, a lessons learned  
18 document. We were talking to DOE and got them to lay  
19 out what went wrong with the Silos 1, 2 and 3 and what  
20 went wrong with the vitrification project and how can  
21 lessons be learned from that project put over toward  
22 other large scale projects. How can we be assured  
23 that the design phase and formal phase is large scale  
24 mediation and how can we be sure this thing will be  
25 better in the future so that is laid out. Another

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1        thing there is 5 environmental projects that DOE is  
2        going to implement and directly impact the site and  
3        those five projects that require DOE to spend  
4        approximately a million dollars to implement those  
5        five projects. That will be part of those and the  
6        last part is DOE has agreed to pay \$100,000 monitoring  
7        fee for the resolution of the dispute. That is  
8        essentially what the proportions are of this dispute  
9        settlement and I will go into more detail on the 26th  
10       but that's what the fact sheet is going to tell you  
11       about, what is going on and, you know, again, we are,  
12       we want a resolution and we want this thing to keep  
13       moving forward on this project. If you have any  
14       questions we will be glad to answer any of them  
15       afterwards.

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19       Proceedings concluded at 8:40 P.M.

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